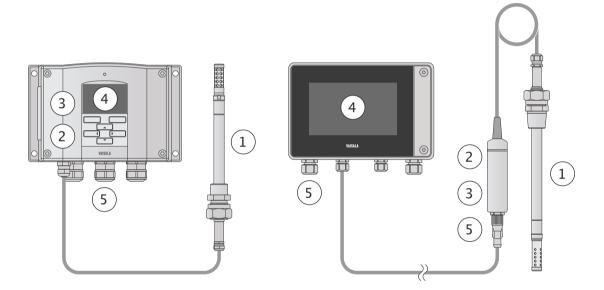


Comparison of Vaisala moisture in oil instruments for demanding applications

The most significant difference - Interchangeable probes

The new Indigo platform is built on the same measurement technology as its predecessor, the MMT330 series. The most significant and widely desired feature of the Indigo platform is the interchangeability of the smart probes. Many functionalities that were traditionally located inside the transmitter are now built into the smart probe instead, allowing for field swapping and cross-functional configurations. The following picture illustrates the basic functionalities of the measurement instruments.



1. Physical measurement - Probe head

The design concepts of both the Indigo platform's smart probes and the MMT330 are built on Vaisala's proven HUMICAP* capacitive thin-film polymer sensor technology. The probe head structures, filters, and installation accessories are fully compatible, which means that the MMP8 humidity probe fits the same process connection as the HMT338 probe.

2. Signal conditioning

Vaisala HUMICAP* is a capacitive thin-film polymer sensor and it is always accompanied by resistive temperature measurement. These electrical quantities must be properly conditioned in order to obtain a high-quality measurement signal.

In the MMT330 platform this conditioning is performed inside the transmitter housing. This means that the probe is a permanent part of the transmitter and cannot be removed without compromising measurement reliability.

In Indigo-compatible smart probes, signal conditioning happens in the probe body, and is therefore not tied to the transmitter.

3. Analog-digital converter

Conditioned analog signals are converted into digital format. To reveal the physical quantities being measured, the measurement signals must be further processed by adding various factors, such as linearization, pressure model, and calibration factors, etc. These physical quantities for mineral transformer oil can be e.g. water activity, relative saturation or calculated ppm.

Analog-digital conversion in Indigo-compatible smart probes takes place in the probe body, and therefore these probes can be used independently without the need for a separate transmitter.

Measurement readings from the standalone probes are available in digital Modbus RTU format.

4. HMI - Human-Machine interface

Whether you will need a local display and user interface will depend on your specific application. A local user interface is often a valuable tool, e.g. in case of a process failure or whenever local troubleshooting is needed.

Both Indigo500 series and MMT330 series transmitters are available with or without a local user interface. In the Indigo platform, the transmitters provide you with the option of a local and fully graphical user interface, with the compatible smart probes operating either in standalone mode or connected to the transmitter.

5. M2M - Machine-to-machine communication

These measurements are often used for process control. The system interface can be either an analog signal, e.g. 4 ... 20 mA, 0 ... 10 V, or digital, such as Modbus RTU.

The output of a standalone Indigo-compatible probe is limited to Modbus RTU only, but the interface selection can be extended by connecting it to an Indigo transmitter. The Indigo500 series transmitters offer added interface options in addition to those of the MMT330.

| MEASUREMENT PERFORMANCE AND SPECIFICATIONS | | | | | | |
|--|-----------|---------------|------------------------|--|--|--|
| | MMP probe | MMT330 Series | Additional information | | | |
| RS specified accuracy | 1 %RS | 2 %RS | At 20 °C | | | |
| Temperature specified accuracy | 0.2 °C | 0.2 °C | At 20 °C | | | |
| Latest-generation HUMICAP® 180L2 sensor | Standard | Standard | | | | |
| Replaceable HUMICAP* sensor | Optional | Optional | | | | |

| FEATURES AND FUNCTIONALITIES | | | | | |
|---------------------------------------|---|---|--|---|--|
| | MMP probe | Indigo510 | Indigo520 | MMT330 series | |
| Probe connection | Interchangeable probe with M12 5-pin connector | M12 5-pin cable | M12 5-pin cable | Fixed cable | |
| Display | - | Optional | Optional | Optional | |
| Human-machine interface | - | *Touchscreen | *Touchscreen | * Keypad | |
| Connectivity to PC | USB-cable + Free Insight PC software | RJ45-ethernet cable + built-in web server | RJ45-ethernet cable + built-in web server | USB-cable + terminal program e.g. putty | |
| Analog outputs | - | 2 outputs | 4 outputs | 2 outputs (3rd optional) | |
| Relays | - | None | 2 relays | Optional | |
| Digital communication | Modbus RTU | Modbus TCP/IP | Modbus TCP/IP | Optional, Modbus RTU | |
| Galvanically isolated signal | Not isolated | Standard | Standard | Optional | |
| Operating temperature | Probe head: -40 +180 °C Probe body: -40 +80 °C | -40°C +60°C *-20°C +60°C | -40+60°C *-20+55°C | -40 +60 °C * 0 +60 °C | |
| IP rating | IP66 | IP66 | IP66 | IP66, *IP65 | |
| Housing | Metal | Metal | Metal | Metal | |
| Operating voltage | Standalone: 15 30 VDC Otherwise powered by the host device | 11 35 VDC / 24 VAC | Configurable in the order phase: 15 35 VDC / 24 VAC, 100 240 VAC, PoE+ | Configurable in the order phase: 10 35 VDC / 24 VAC, 100 240 VAC | |
| Signal and supply voltage connections | M12 5-pin connector | Screw terminals with configurable cable glands and conduit fittings | Screw terminals with configurable cable glands and conduit fittings | Screw terminals with configurable cable glands and conduit fittings | |
| Data logging | - | Standard | Standard | Optional | |

^{*} With display





